

Incorporating: Australasian Fence Industry Association; Australian Chain Link Fencing Association; Temporary Fence Association Australasia; Spring Manufacturers Association & Wire Workers; Reinforcing Steel Manufacturers Association

THE WIRE LINK

AWIA CONFERENCE 2013

Can We Apply Lessons Learnt By Successful Large Manufacturing Businesses To Smaller Enterprises?

At August conference, **Jason Furness**, business advisor, will present practical tools which will enable you to assess your business performance, find an advantage in your market place and improve the skill levels within your workforce.

Using these three core business elements, Jason will illustrate with case studies from his clients, how the rapid application of his tools has generated remarkable, fast and sustainable improvements in performance that has helped business growth.



More information on the conference will be forwarded in the coming weeks.

NOTE FROM AWIA PRESIDENT

Dear Colleagues

Welcome to the May Newsletter for the AWIA.



Our conference for 2013 is to be held in the Hunter Valley 15-17 August. This year conference sessions will commence on Friday morning. We hope you can arrange to travel Thursday afternoon and join us for welcome drinks on Thursday evening followed by an optional dinner.

The main conference sessions will be held Friday and Saturday morning and will feature key business speakers aimed at providing an edge in the current difficult economic climate. There will a mix of business / economic and life / work balance sessions to help you manage and make the most of the things that matter in your business and personal life. There will also be the opportunity to sample the local produce. Our AGM will be held on Saturday morning, and we have arranged the **social** golf game on the beautiful course at the Crowne Plaza.

Over the past few months the AWIA committee has been actively pursuing the members' interests conducting fencing meetings in Victoria; informing and educating local and state government authorities on applying fencing standards to their projects and quotations, as well as pursuing a review of the mesh standards in Australia and organising the next spring training course to be conducted by **Mark Hayes** from the UK in 2014. The Executive Committee will also review the future strategic direction of the AWIA and review the Articles of Association over the coming months in time for a discussion of these topics at the AGM.

I look forward to meeting up with everyone in August.

Susan Just
AWIA President 2013

Something New



SAFETY GATE LATCH - DPL1000

Downee have released a new safety gate latch which includes a revolutionary new feature: the step-safe system. The step-safe system is exclusive to the Downee latch, and helps prevent the gate from opening, should a child stand on the gate frame, whilst attempting to open it simultaneously.

This new latch is compliant with new Australian pool safety standard AS 1926-2012 and has been independently tested in a NATA accredited laboratory on a 1,000,000 cycle test.

Downee says being manufactured from weatherproof material helps to prevent rusting, binding and jamming. It has been designed and manufactured to be strong and reliable to give pool owners peace of mind.

More information: info@downee.com.au



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VICTORIAN FENCING CHAPTER MEETING

Chairman **Ray Otter** welcomed 25 permanent and security fencing colleagues to the Vic Chapter fencing meeting. **Rod Wilkie, Engineering Principal from Melbourne Testing Service** gave a presentation on the impact of fixing signage and infill screenings on fence stability. Rod gave the audience the benefit of his experience on testing fence systems since 2006, giving his observations on ways that stability of temporary fencing can be enhanced to counter the forces from stronger winds (see stability article for more details).

Ray also briefed members on the outcome of discussions that have been held with **Vic Roads** to seek the updating of their standard drawing for the supply of chain-link security fencing.

Election was held for positions on the Vic Chapter fencing committee. Secretary **Brian Mullarvey** thanked retiring members **Mike Hansford, Marko Zele, Les Foreman and Peter Young** for their past service to the Fence Association.



Photo: from left, Joe Dohmen (ATF), Rod Wilkie (MTS), Peter Wojtczak (Fence Works)

Brian Mullarvey

Contact: brian@wireassociation.com.au



NEWSLETTER AVAILABLE BY E-MAIL

We can forward by e-mail to you and your staff should you wish. Available in PDF format which will not clog up your e-mails.

Send request with e-mail details to:

brian@wireassociation.com.au



NEW SOUTH WALES FENCING CHAPTER REPORT

The NSW Fencing Chapter are planning to hold a fencing meeting in June 2013. Over recent months the committee has been conducting an information search on 358 galvanised meshes used to form high security fencing panels. These types of panels are being specified by correctional services, rail authorities, electrical supply companies and the like for fencing projects where there is a greater need to deny access to areas which could result in public injury. It has been suggested 358 mesh be added to the Australian Standard AS2423 Coated steel wire fencing products. This would require a submission to Standards Australia for the standard to be revised.

Another issue on the table for discussion is the investigation of standardisation of the fences used by utilities such as Road and Maritime Service (formerly Road and Traffic Authority) and alignment with AS1725.

Any members and fencing colleagues who wish to have an input or join our committee are welcome.

Further information: smithr@onesteel.com

Ross Smith



WESTERN AUSTRALIA FENCING CHAPTER Report on Public Safety at Construction Sites

In April 2013 the West Australian Water Corporation posted a document on the internet with the purpose of ensuring activities conducted on Water Corporation construction sites would not adversely affect the safety and health of members of the public.

Under section 7.2.2 - Fencing, Barricading and signage, the document states "all Water Corporation construction sites, where practicable, shall be appropriately fenced (in accordance with AS4687 Temporary Fencing and Hoardings) and signage posted warning of the dangers associated with construction sites."

The Association is anxious to see statutory bodies in other states make it mandatory to have barrier temporary fencing installed on all construction sites to reduce the risks of injury to the public. Over the next twelve months efforts will continue to encourage more Perth councils to review their by-laws regarding the installation of temporary fencing.

Contact: malcolm@wireassociation.com.au

FENCING INDUSTRY SNIPPETS

Changes to Victorian Chapter Committee

Elections were held in April 2013 for committee positions on the Vic Fencing Chapter Committee.

The following members were re-elected, **Ray Otter (Otter Fencing)**, **Andrew Lee (Lee Bros Fencing)**, **David Takacs (Diamond Fencing Aust)**. New committee members elected include **Peter Wojtczak (Fence Works)**, **Leo Di Giambattista (Crown Temporary Fencing)**, **Stephen Mammone (ARC Fences)** and **Adam Foreman (Keena Fencing)**.

The committee represents a spread of permanent security fencing and temporary fencing colleagues.



Appointment at ARC Fences

Steve Mammone is the new Fence Account Manager for ARC Fencing in Eastern Victoria. Prior to his current appointment, Steve had been employed by ARC in their reinforcing business for nearly 8 years. Steve is not new to the fence industry, having been employed in the tubular and glass fencing sector prior to working with ARC.

Steve services the Eastern suburbs of Melbourne and the country areas in the eastern part of that state. As well as his residential and commercial fencing responsibilities, he services the rural market.

Steve can be contacted: mammones@arcreo.com.au



Fencescape Fencing - Now in Gladstone Queensland

Expanding from their base on the Sunshine Coast of Queensland, Fencescape Fencing have established a branch in Gladstone to enhance their ability to service the ever growing industrial projects being constructed in that locality. According to Fencescape Director **Tim Murray**, "having well-trained installers who care about their work and aim to deliver excellence with every project is critical when tackling complex large industrial fencing projects."

Fencescape have recently completed a project at the Wiggins Coal Terminal and are currently installing security fencing at the Curtis Island LNG project.

For more information contact:

gladstone@fencescape.com.au



Downee Relocation in Queensland

Downee's Queensland warehouse has relocated to Wecker Road, Mansfield in Brisbane. The new facility is planned to make their warehouse and showroom more accessible to more of their customers, especially those with large trucks.

More information: info@downee.com.au



FENCETECH 2014

In 2014 American Fence Association's Fencetech returns to Las Vegas in USA. It will be held between 6-8th March at the Mandalay Bay Convention Centre. Over recent years a number of our members have travelled to Fencetech to see the latest innovations in fencing products and participate in the AFA's education and training programs.

Ray Otter, Chairman, Vic Fencing Chapter is currently gauging interest in organizing a contingent of our members to visit Fencetech next year. If sufficient numbers take up this offer then no doubt savings will accrue from group bookings. AFA has arranged very reasonable accommodation in some of Las Vegas' best known resorts with room prices ranging from \$89-\$149 US per night.

This will be a great opportunity to make yourself aware of the latest trends in fencing and keep abreast of new products.

Members wishing more information can contact Ray on **0418 315 215** or ray@otter.com.au



TEMPORARY BARRIER REQUIREMENTS

Building Commission Victoria's Practice Note 2013-05

This practice note on Swimming pools, spars and safety barriers was issued in April 2013. It sets out to summarize the changes to the Australian Standard AS 1926.1 2012 with regards to safety barriers to restrict access of children under the age of five to the pool area.

Among the issues covered in the Practice note concerns site safety before and during construction. "Once construction has commenced, a pool excavation which can become partly filled with ground water or rain water or a pool that is left incomplete can potentially be dangerous, creating a potential drowning hazard especially for young children."

"Where such works are inadequately protected and are accessible from a street, public reserve, another allotment or an occupied dwelling, the RBS may consider powers to require precautions to ensure the safety of the public or a building occupant who is a young child and prevent them from gaining access."

"In instances where the pool may be filled with water before providing a permanent barrier, the RBS **MUST** consider appropriate safety precautions. The RBS should require drawings showing safety precautions during construction and include a permit condition to provide a temporary pool barrier". The commission considers this important should the owner elect to engage separate pool and fencing contractors".

"A TEMPORARY POOL BARRIER MUST COMPLY with AS1926.1 and AS1926.2 to restrict the access of young children. A temporary pool barrier must not provide or permit access to the pool."

The Fence Industry Association will contact building regulators in other states to ascertain if they intend to issue practice notes on this topic.



Building Commission Letter

The Victorian Building Commissioner **Greg Hyams** has circulated a letter to building practitioners following the death of three people due to a wall collapse in Melbourne in March 2013. The Commissioner says "it is a tragic reminder to all building practitioners that they need to be satisfied of the structural soundness of buildings (including free standing walls and fences) on sites they are involved with."

The commissioner went on to say "while the cause of this wall collapse will be thoroughly investigated, everyone in the building and construction industry must ensure that any building, freestanding wall or fence on their building sites be braced to make it safe and secure. This is essential with structures that have no lateral support and is relevant whether the building is for domestic or commercial purposes."

The Association urges temporary fence installer members to re-visit their own installation manuals to ensure their instructions take into account situations where screening or hoarding materials are to be attached to the fencing systems.



AWIA TURNS 50!!!

2013 marks a very special birthday for the Association – 50 years young! The Association was started in 1963 by a small group of spring manufacturers and named the Spring Manufacturers Association. Over time it has grown and changed to include permanent and temporary fencing and reinforcing sub-groups and today boasts over 100 members engaged in a diverse range of business activities. It is a testimony to the both the founding and new members of the Association that it has thrived and continues to serve its members needs for over half a century.

With the success and strength of the Association in mind we have scheduled a 50-year celebration to be held on Friday 15th November, 2013 in Sydney. We are excited to invite both current and past members to mark this occasion with us and we hope to make it a night to remember. We're still working on the detail of where the celebration will be held and will send notifications once a venue has been chosen.

We look forward to seeing you there!

Malcolm Michael

Director / Secretary
Australasian Wire Industry Association



National Association Testing Authorities (NATA)

Sometimes you hear that steel wire products and fencing have been accredited as being compliant with an Australian standard by a NATA laboratory. So what is NATA?

NATA was established in 1947 by the Australian Government with support from the States as the first comprehensive laboratory accreditation system in the world. It is an independent, private not-for-profit company operating as an Association and owned by its members. All NATA accredited organizations are members of the Association. It carries out inspection accreditations which involves the examination of products, design or services to determine their conformity with specific criteria. It is utilised by regulatory authorities and the wider community. An example where our members use the services of NATA laboratories is the testing of temporary fencing systems, other instances include spring and weld testing.

NATA maintains a database of its accredited facilities including their scopes of accreditation.



Chain Link Design Award

Have you looked through your fencing projects you have completed over the last year or so to find one suitable to submit in the DOWNEE Chain-Link Innovation Design Award?

The Association is keen to acknowledge projects that have incorporated the innovative use of chain-link fabric and fence fittings to showcase the quality workmanship of our members.

Uniquely designed plaques will be presented to both the fence designer and the installing contractor with a cash award of \$1,000 to be shared between the designer and the contractor.

Members are encouraged to submit the details to the independent judging panel. It is envisaged that the award will be made at the national conference at the Hunter Valley in August 2013.

More information and an entry form can be sourced on www.wireassociation.com.au/afia/design-award





IMPACT OF ATTACHING SIGNAGE AND INFILL SCREENING TO TEMPORARY FENCING

Rod Wilkie from Melbourne Testing Service (MTS) gave a presentation on the impact of fixing signage and infill screening on fence stability from wind loadings.

Rod is well qualified to speak on this topic; he is the Engineering Principal at MTS and has been involved in testing temporary fencing systems since 2006. Rod advised the standards' CE008 committee in the development of the testing regime for Australian Standard AS4687.



Points made in the presentation to increase temporary fencing stability subject to high and freak winds were:

- Use of back bracing with additional blocks to provide ballast
- Increase the base footprint, longer blocks or diagonal braces
- Ground screws to provide anchorage for braces
- Adopting zigzag installation methods
- Star pickets can also provide some resistance to tipping from wind loads



It was suggested that poor quality installation and defective fittings used in temporary fencing can often be the cause of failure of temporary fencing systems.

- Sloppy fitting post to block connections can promote excessive movement and contribute to over balancing
- Weak back brace to post connection clamps have a tendency to slip and disconnect from the fence post

- Tubular back braces with no positive connection to the ballast blocks tend to withdraw from the blocks rendering the advantage of the widened footprint ineffective
- There is a need to ensure ballast blocks are uniformly supported over the ground or pavement.

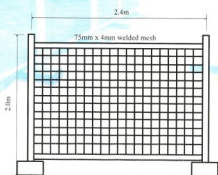


Copies of Rod's presentation on the impact of signage and infill screening on temporary fencing stability are available to members via email by contacting Secretary **Brian Mullarvey**: brian@wireassociation.com.au.

Wind Force Calculations

The magnitude of force generated from a basic wind speed V_r of 15 m/s has been calculated in accordance with the requirements of AS/NZS 1170.2 for a 2.4m x 2.0m panel.

- Scenario 1
75x75x4mm mesh infill
196 Newtons
- Scenario 2
75% solid infill **578 Newtons**
- Scenario 3
100% solid infill **611 Newtons**



Copy of one of the presentation slides above.

Rod also briefed the meeting on recent testing he had conducted on shopping centre temporary hoardings. Currently there is no specific reference to shopping centre hoardings in AS4687, however due to a number of recent incidents some commercial and shopping complex owners are now requesting performance verification and compliance reports.

The Association will be gathering information on the particular requirements of these types of hoardings to disseminate to members at a later stage. Please contact Secretary Brian should you be able to make any contributions on this topic.



ROOF SAFETY MESH

In February 2012 the AWIA supported the submission of a proposal to review Australian Standard AS/NZ 4389-1996 Safety Mesh. It was suggested the Standard be revised to take into account the changes to installer practices in the building industry. Since the release of the Standard in 1996 the spacing of roof purlins has significantly increased, reflecting the increase in size of commercial and warehouse facilities. It is our understanding Standards Australia have agreed that this standard be added to the list of projects to be reviewed.



IBISWorld is one of Australia's most comprehensive sources of business information which provides research on over 500 industries. IBISWorld provide statistics, analysis and forecasts as well as reports on Australia's top 2000 companies.

The latest Industry research report on the Spring and Wire product manufacturing in Australia contains some key information on trends in the industry.

Total Industry Revenue	\$1.21 Billion (Aud)
Growth / Contraction in five years to 2011/12	Industry has contracted on average 2.7% annually
Estimated employment in Industry	3476 employees
Number of businesses	461

Source of the above information IBISWorld research report C2291 – Spring and Wire product manufacturing in Australia. For more information of reports available: ibisworld.com.au



**Australian
Competition &
Consumer
Commission**

IS YOUR PRODUCT LABELLING CORRECT?

False or misleading claims

On the Australian Competition & Consumer Commission's website, advice is given to businesses about making false or misleading claims about their products and services. Businesses are reminded that any statement representing their products or services should be true and able to be substantiated. There are fines for businesses that mislead consumers. It does not matter whether a false or misleading statement was intentional or not.

On country of origin the commission comments it is illegal to make false or misleading claims about the country of origin of goods, that is, claims that the product (or part of the product) was made, produced, manufactured or grown in a particular country. This includes displaying symbols usually associated with a particular country (for example, the Australian flag or a kangaroo) on goods or their packaging.

For more information see:

www.accc.gov.au/business/advertising

INDUSTRIAL LAW REPORT

When Does the Small Business Fair Dismissal Code Apply?

The small Business Fair Dismissal Code has been around since July 2009, however it is worth reacquainting ourselves of some of its key points.

The Code applies to small business employers with fewer than 15 employees (calculated on a simple headcount of all employees including casual employees who are employed on a regular and systematic basis).

Small business employees cannot make a claim for unfair dismissal in the first 12 months following their engagement. If an employee is dismissed after this period and the employer has followed the Code then the dismissal will be deemed fair.

Employees who have been dismissed because of a business downturn or their position is no longer needed cannot bring a claim for unfair dismissal. However, the redundancy needs to be genuine. Refilling the position with a new employee is not a genuine redundancy. The requirements for determining whether a dismissal was genuine are contained in section 389 of the Fair Work Act.

More information on the application of the Code, genuine redundancy and unfair dismissal including a Small Business Fair Dismissal Code Checklist to assist in determining whether a redundancy is a genuine redundancy, is available at: www.fairwork.gov.au or by contacting **Fair Work Infoline 13 13 94**.

NATIONAL COMMITTEE MEETING

The AWIA National committee meeting was held in Melbourne this month. Committee members travelled from interstate to participate in discussions and approval of the Association's annual operating budget, conference preparation and future activities to be undertaken by the Association.

President **Susan**, on behalf of the AWIA Executive, thanked Downee for hosting the meeting at their Laverton North premises. **Marco Beltrame**, Downee's National Business and Market Development Manager will be replacing **Bruce Allen** on the National committee. Susan says the Association looks forward to Downee's continuing support of the AWIA.

Photo: From left, **Marco Beltrame (Downee)**, **Susan Just (Playsafe Fencing)**, **Gareth Knight (RMD)**, **Darren Edmunds (Bekaert Singapore)** at the National Committee meeting in Melbourne.





WHAT'S HAPPENING IN THE USA WIRE INDUSTRY

The president of WAI **Richard Miller** says that the steel industry as a whole has had to deal with a period of overcapacity. According to Richard, the World Steel Association projects the global steel use for 2013 at 1454 million metric tons (mmt).

Reports coming from America indicate the USA Steel wire producers are operating at 50-60% capacity. Many mills have cut back their capacity to produce manufacturing wire in line with the industry demand. It has been suggested that the mills will have little incentive to increase their output capacity until they see a more sustained lift in the demand for wire. This has translated into very uneven pricing levels for wire and reluctance by wire companies to stock no more than a minimum of wire rod. When demand does increase this situation will impact on availability and pricing.

Although wire rod used in steel wire manufacture is a small subset of the overall steel figures, the same pattern emerges with many steel wire producers reported to be operating at historically low capacity rates. According to Richard, "these conditions make it more desirable for USA wire makers to focus on value-added products they can deliver on a timely basis."

Richard does have better news to report on the electrical wire and cable sector of the industry.

According to varying reports the value of this market in the USA is estimated at between \$18 to \$20 billion annually (compared with the whole of the Australian wire products industry \$1.2 billion). He says this sector has held up surprisingly well following the Global Financial Crisis. Steady growth experienced in the sector has been attributed to industrial building, corporate and infra-structure activity.

According to Richard they see further growth continuing, driven by the distribution and transmission of electricity especially from renewable energy sources in areas not connected to major power grids.

A few years ago he says there was not a single manufacturer of extra-high voltage power cables in the USA, now three companies are establishing such operations. There's also a strong demand for telecom cables driven by federally funded fibre optic build outs to rural areas.

One could ask has the roll out of the NBN in Australia produced the same increase in demand for locally produced wire product.



The Australian Manufacturing and Farming Program (AMFP) is a nonpartisan program aiming to provide parliamentarians with a better understanding of life in the Australian Manufacturing and Farming sectors.

The program was launched by Victorian **Senator John Madigan**, Senator **Nick Xenophon** from South Australia and the **Hon Bob Katter** from Queensland.

(Con't)..... Dubbed "the three amigos" by Bob Katter at the launch in Senator Madigan's home town of Ballarat in December, 2011, all 3 parliamentarians emphasized the importance of the Manufacturing and Farming sectors to the Australian economy.

The AMFP was the brain child of Senator Madigan. As one of the Blue-collar workers to enter Australian federal parliament, the blacksmith-turned-senator was concerned about the ever widening gap between the manufacturing and farming industries and their elected representatives.

Rather than being simply another photo opportunity for politicians on a factory floor, Senators and Members of Parliament who participate in this program will be completely involved in an industry for an extended period of time.

Because no one knows an industry like those who work in it, every industry that hosts a participating parliamentarian will determine its own agenda and set the itinerary in a manner that it determines will best educate the parliamentarian in the issues affecting them on a daily basis.

Footnote:

The AM&F Program held an Industry Day at Reliance Manufacturing in Dandenong, Victoria this month to increase the awareness of state and federal politicians as well as the general public on industries manufacturing locally made products. Hon Bob Katter MP and Senator John Madigan addressed the gathering on the need to support Australian made products.

Photo: **Senator John Madigan** demonstrating some of his hands-on practical blacksmithing skills making a replica Ned Kelly helmet at the Industry day at Reliance Manufacturing.



JOHN GUEST'S 40 YEARS SERVICE

A presentation lunch was held by Jubilee Springs in March 2013 to celebrate **John Guest's** 40 years of service. John joined the company on the death of his father who had started the company in 1938. After 75 years Jubilee Springs is still a family business owned by John and his brother Robert, with third generation members now being employed in various capacities.

John credits much of the success of the company to the team spirit which exists amongst its employees, adding that as long as this spirit exists it provides a strong foundation to meet the challenges which are likely to be faced in the future.

He paid special thanks to Harold Ludewig, a toolmaker who took John under his wing after the death of his father, training John and passing on his valuable knowledge about spring making.

John summed up by saying that over the years he had seen lots of restructuring in the spring industry with many companies exiting, but he really enjoyed being part of the Industry and his membership of the Wire Association.





WIRE AND SPRING MEMBERS

Ability Works
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 Ariston Wire
 Australian Steel & Wire
 Australian Mesh
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INTERWIRE, ATLANTA, USA 23rd to 25th April

Vibrant showing at WAI's Interwire 2013 and 83rd Annual Convention marks an upturn for the wire and cable industry.

The Wire Association International (WAI), Inc. reports that its biennial Interwire Trade Exposition and 83rd Annual Convention came to a successful conclusion April 25th at the Georgia World Congress Centre (GWCC), Atlanta, Georgia, USA.

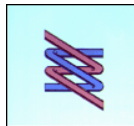
Visitors from 59 countries, numbering some 4,000 industry professionals, participated in the industry's largest wire and cable marketplace in the Americas. Key influencers and purchasers from more than 300 wire and cable manufacturing operations were represented.

"Interwire provided that much needed meeting place for the industry. In this day of technology and extremely busy schedules, it is essential that we have a face-to-face forum.

Wire and cable machinery was operational on the exhibit floor, which occupied 106,400 sq. ft. The exposition featured 435 companies representing 20 countries, and more than 150 wire, supply, and equipment categories.



Interwire will be held again at Atlanta, Georgia, USA, April 28-30th, 2014.



Spring Training Course Planned for 2014

Following on the very successful spring training course in July last year, initial discussions we had with **Mark Hayes** from Spring Experts last December indicated a second course was 'pencilled' in for September / October 2014.

We are pleased to say we recently received confirmation Mark is planning another course both in Australia and New Zealand in September 2014. Actual dates are of course to be confirmed.

This will be based on last year's course and we will be putting out a letter to all interested parties asking for their input to the course content and likelihood of attending.

As per last year, this course will be sponsored by the AWIA Training Fund.

Contact:
malcolm@wireassociation.com.au

BAUMA 2013 MUNICH GERMANY April 15th to 21st

530,000 visitors from over 200 countries converged on the Messe München (Munich) exhibition centre between April 15 and 21. Not only did this Bauma break all previous records for exhibitor numbers and exhibition space, it also attracted the highest number of visitors ever.

"This is very good for our industry in these turbulent times and it will certainly give it a boost," said **Johann Sailer**, Chairman of the Construction Equipment and Building Material Machinery Association of VDMA and President of the Committee for the European Construction Equipment Industry (CECE).

The 'Top Ten' countries of origin among the visitors were: Germany, Austria, Switzerland, Italy, the Russian Federation, France, Netherlands, Great Britain, Sweden and Poland. Indonesia, Bauma's partner country this year, was also strongly represented.

Four of the AWIA machinery supplier members had companies exhibiting at Bauma; Bliss & Reels, Fraser Hrones, Machinery Forum and M & F Group.

Below are some photos of suppliers at the exhibition.



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